

***TECHNICAL
INFORMATION***

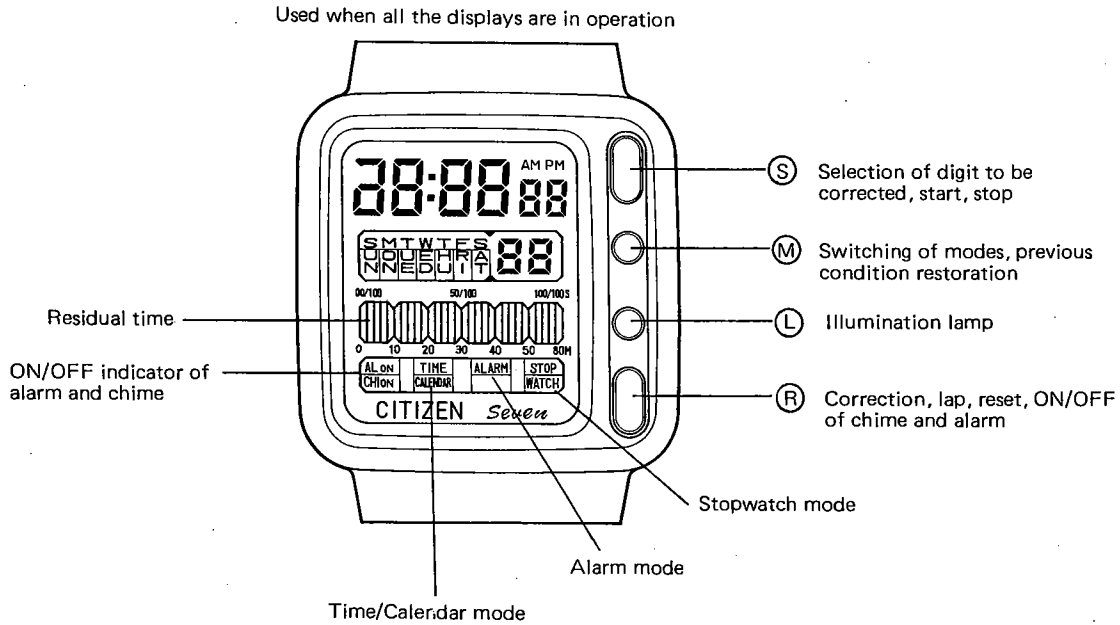
**CITIZEN QUARTZ
Cal. No. D020**

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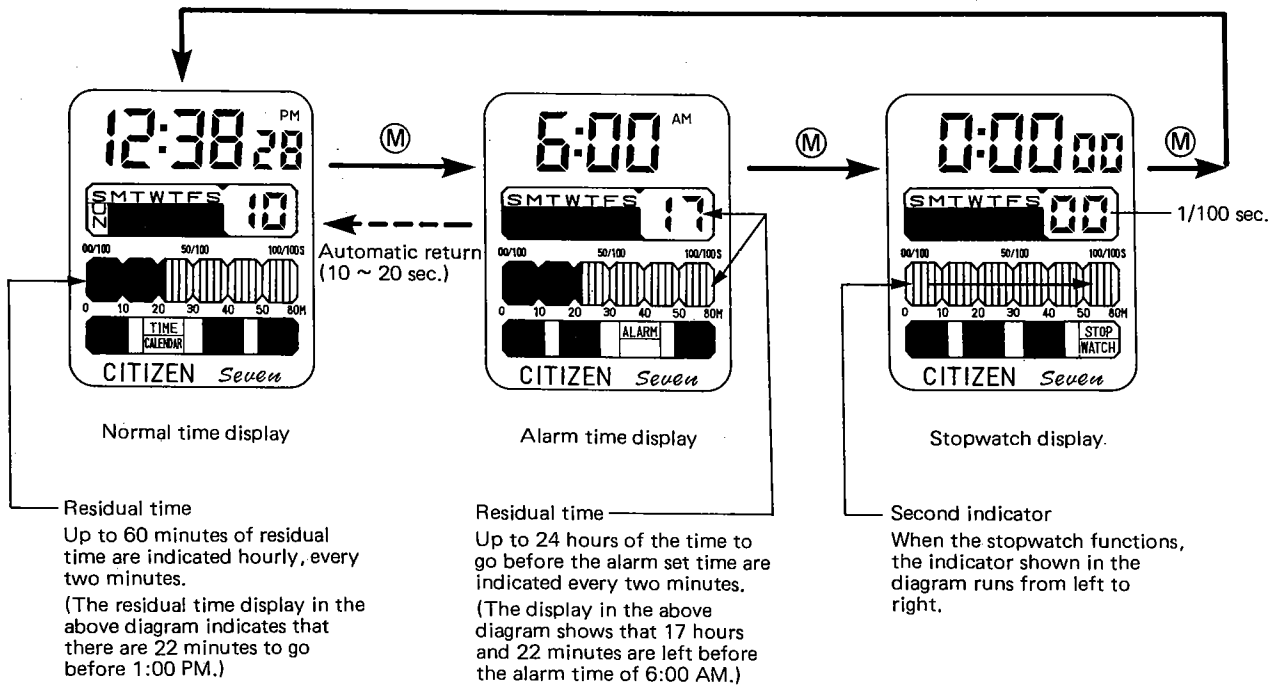
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3. HANDLING INSTRUCTIONS

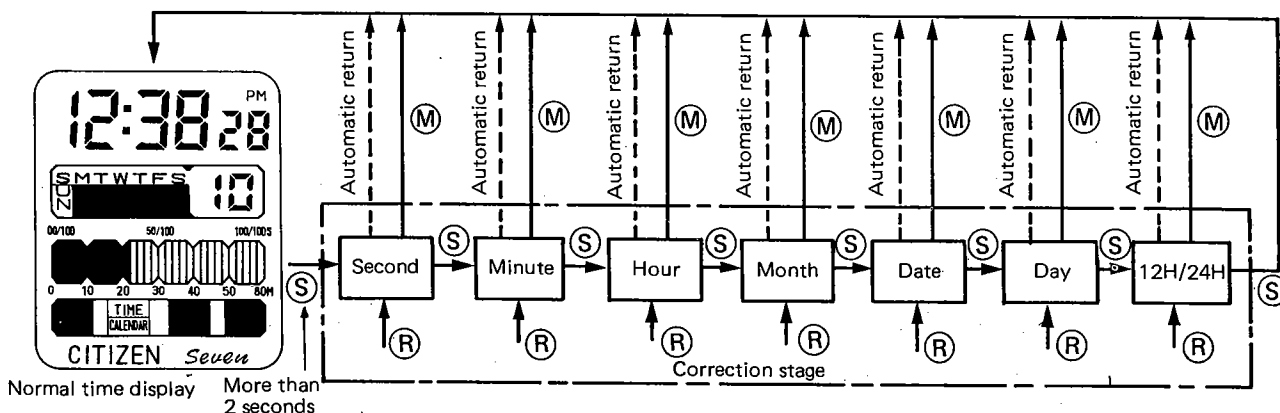
(1) Nomenclature



(2) Switching of Display



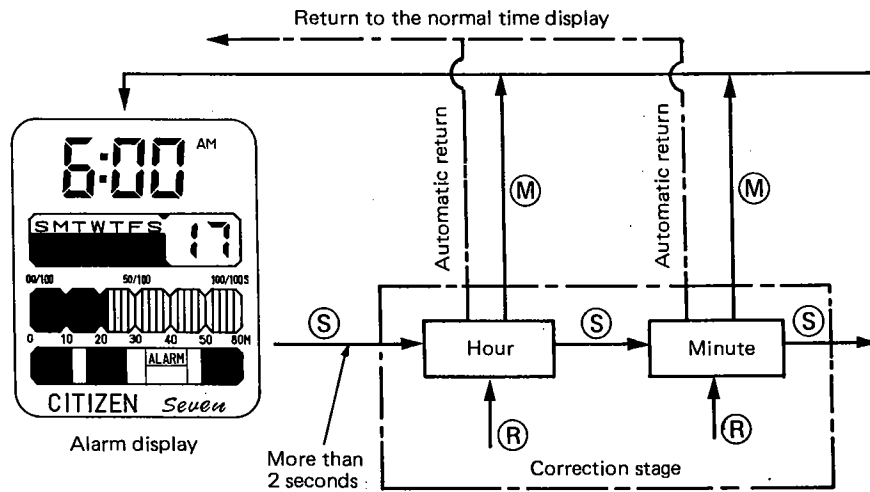
(3) Correction of Normal Time



1. Correction of seconds
If you push the (S) button down for more than 2 seconds when the normal time is displayed, the second display shifts to the correction stage, which is identified by the flashing of the second display. Then, push the (R) button, and the second display will indicate "00". (If the (R) button is pushed when the second display indicates figures between 30 and 59, one more minute will be added to the minute display.) The same thing can be said with each of the following corrections.
 2. Correction of minutes
Correction of minutes is possible with a push of the (R) button in the minute correction stage.
 3. Correction of hours
Correction of hours is possible with a push of the (R) button in the hour correction stage.
 4. Correction of months
Correction of months is achieved with a push of the (R) button in the month correction stage. (Months are indicated on the digits of hours of the normal time display.)
 5. Correction of dates
Correction of dates is achieved with a push of the (R) button in the date correction stage. A non-existing date, if set, is automatically corrected and changed to the first day of the following month when the normal time display is restored.
 6. Correction of days of the week
Correction of days is achieved with a push of the (R) button in the day correction stage.
 7. 12H/24H switching
Selection between the 12H and 24H displays is possible when pushing the (R) button in the 12H/24H display selection stage. (The 12H and 24H displays are indicated on the digits of hours and minutes at the normal time display, respectively).
- (Note)
- When correcting minutes, hours, months, dates and days, quick correction is possible with a push of the (R) button for more than 2 seconds.
 - In any correction stages, pushing the (M) button will immediately restore the condition before the (R) button was pushed.
 - When any correction stages are left unchanged for 1 – 2 minutes, the display will automatically return to the normal time.
 - All the displays will be reset with a simultaneous push of the (S), (M), (L) and (R) buttons, and they will begin flashing. If resetting is canceled, the displays will be as follows. In this case, setting again from the beginning is necessary.

Time	: 13 h. 00 min. 00 sec.
Calendar	: January 1st, Sunday
Alarm	: 13 h. 00 min., Alarm OFF, Chime OFF
Stopwatch	: 0 h. 00 min. 00 sec. 00
 - In case something goes wrong with the displays when replacing the power cell or receiving strong shocks, the displays must all be reset as mentioned above.

(4) Correction of Alarm Time



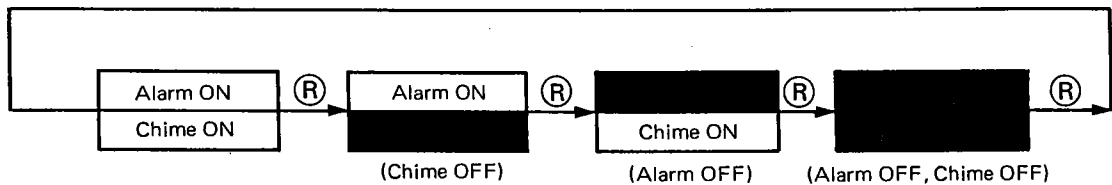
1. Correction of hours

If you push the **S** button down for more than 2 seconds when the alarm time is displayed, the hour display shifts to the correction stage, which is identified by the flashing of the hour display. Then, push the **R** button, and correction of hours is achieved. When correcting hours, pay attention to AM/PM.

2. Correction of minutes

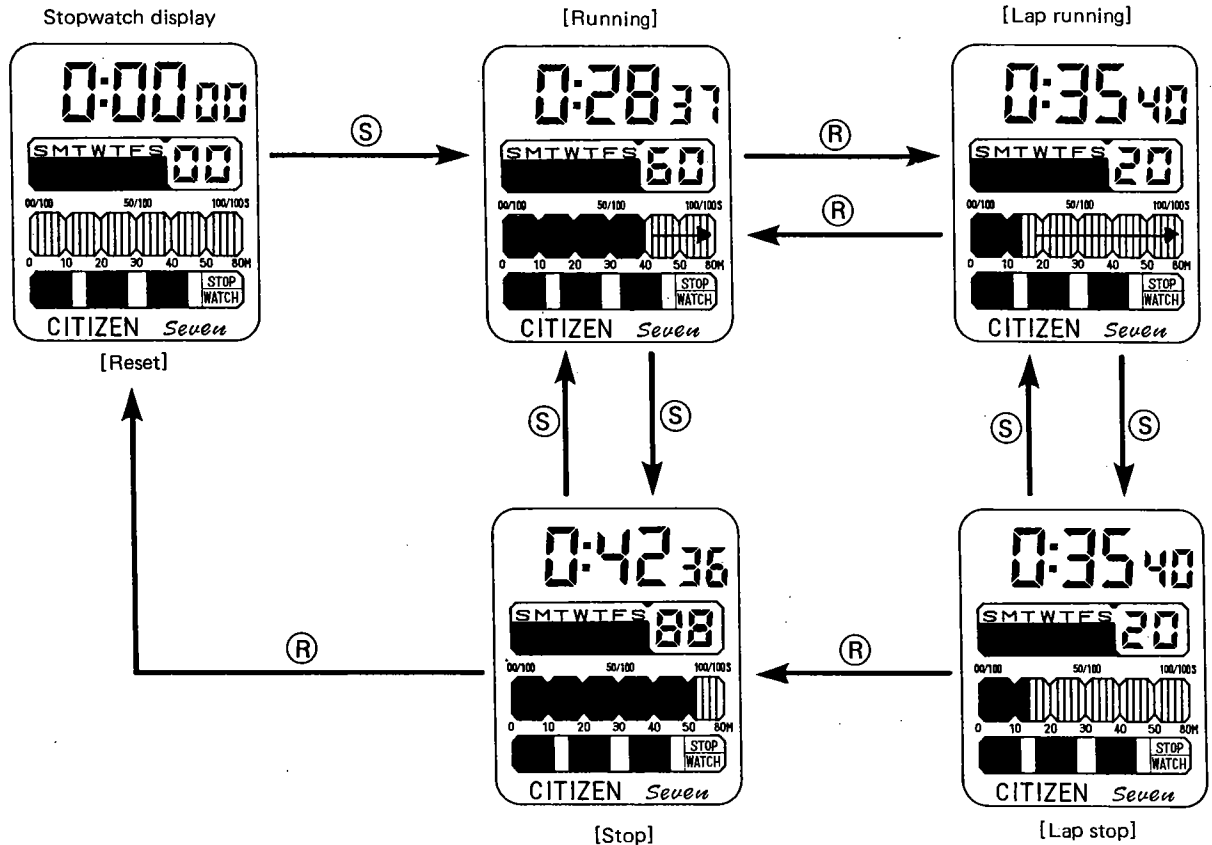
Correction of minutes is possible with a push of the **R** button in the minute correction stage.

- (Note)
- When correcting hours and minutes, quick correction is possible with a push of the **R** button for more than 2 seconds.
 - In any correction stages, pushing the **M** button will immediately restore the alarm time display.
 - When any correction stages are left unchanged for 10 – 20 seconds, the normal time will automatically return to the display.
 - Selection between ON and OFF of "alarm" and "chime" is possible by operating the **R** button when the alarm time is displayed. At this moment, a confirmation sound is heard with every push of the button.

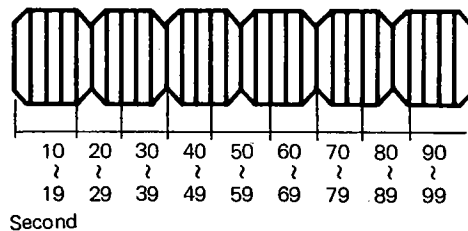


- If you push the **R** button when the alarm time is displayed, the alarm monitor starts operating.

(5) Operation of Stopwatch



- (Note)
- While the stopwatch is functioning, the second indicator keeps running.
 - If the stopwatch mode is changed to other display modes while the lap running continues, the lap running will be released. (Normal running will resume.)
 - A confirmation sound is heard with every push of the start or stop button.
 - The 1/100 sec. display is possible in two ways. One is the digital display and the other is the second indicator, as illustrated below, by which not exact but fairly precise time can be read.



* Display cannot be obtained between 0 and 9 sec.

■4. DISASSEMBLY & ASSEMBLY

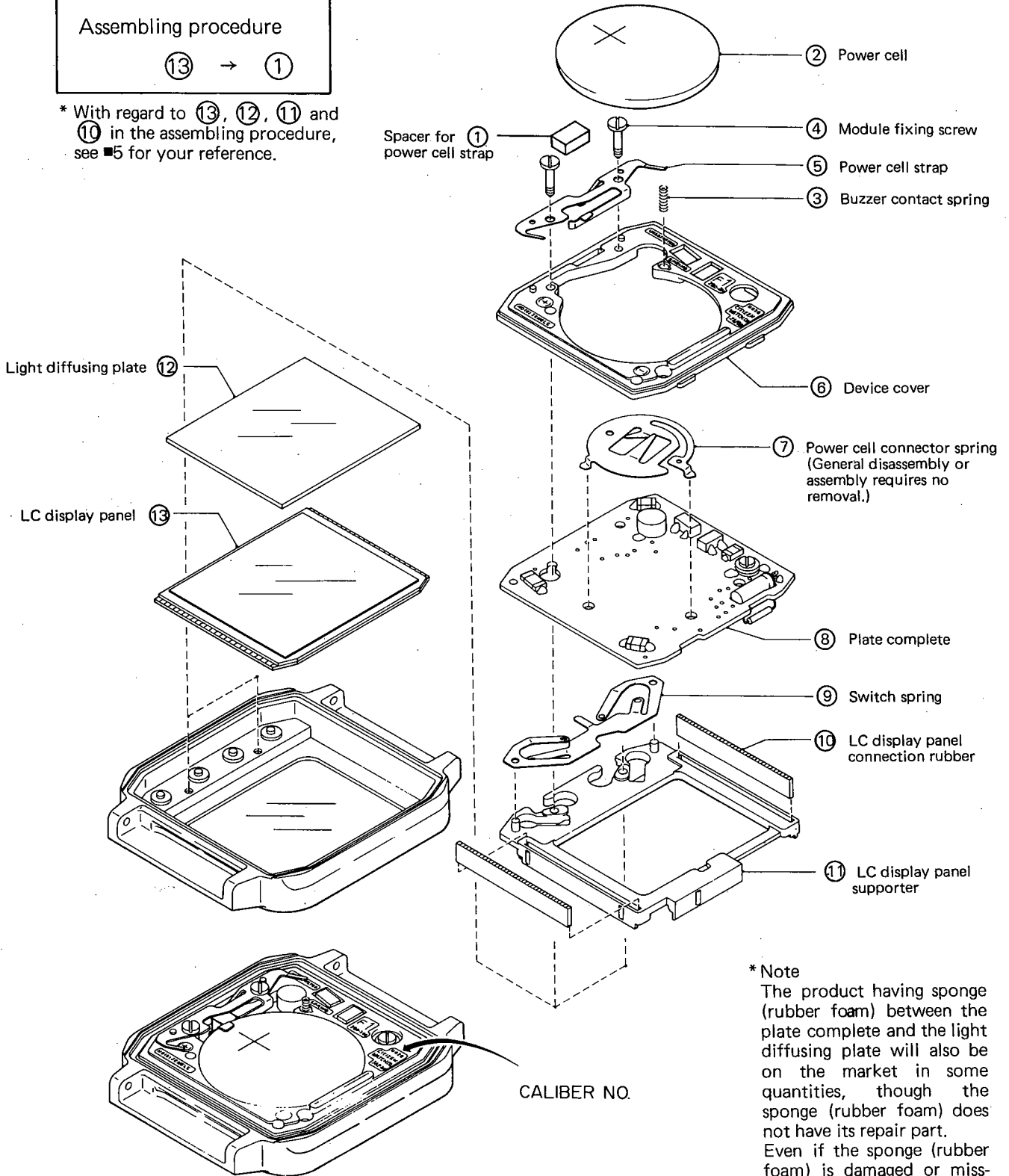
Disassembling procedure

① → ⑬

Assembling procedure

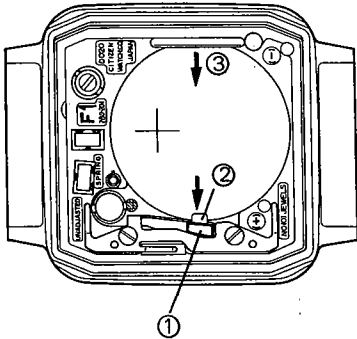
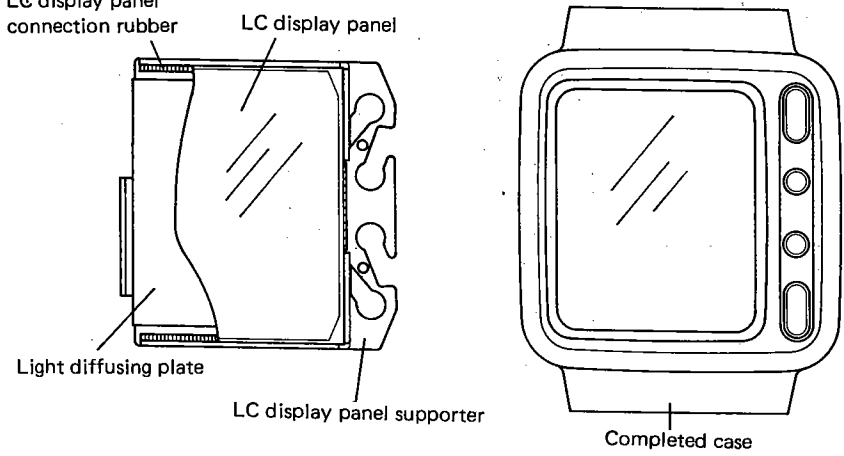
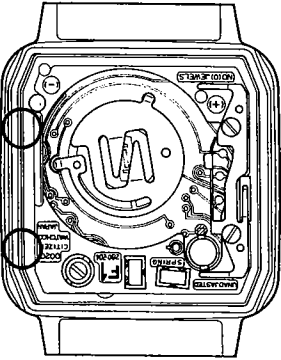
⑬ → ①

* With regard to ⑬, ⑫, ⑪ and ⑩ in the assembling procedure, see ■5 for your reference.

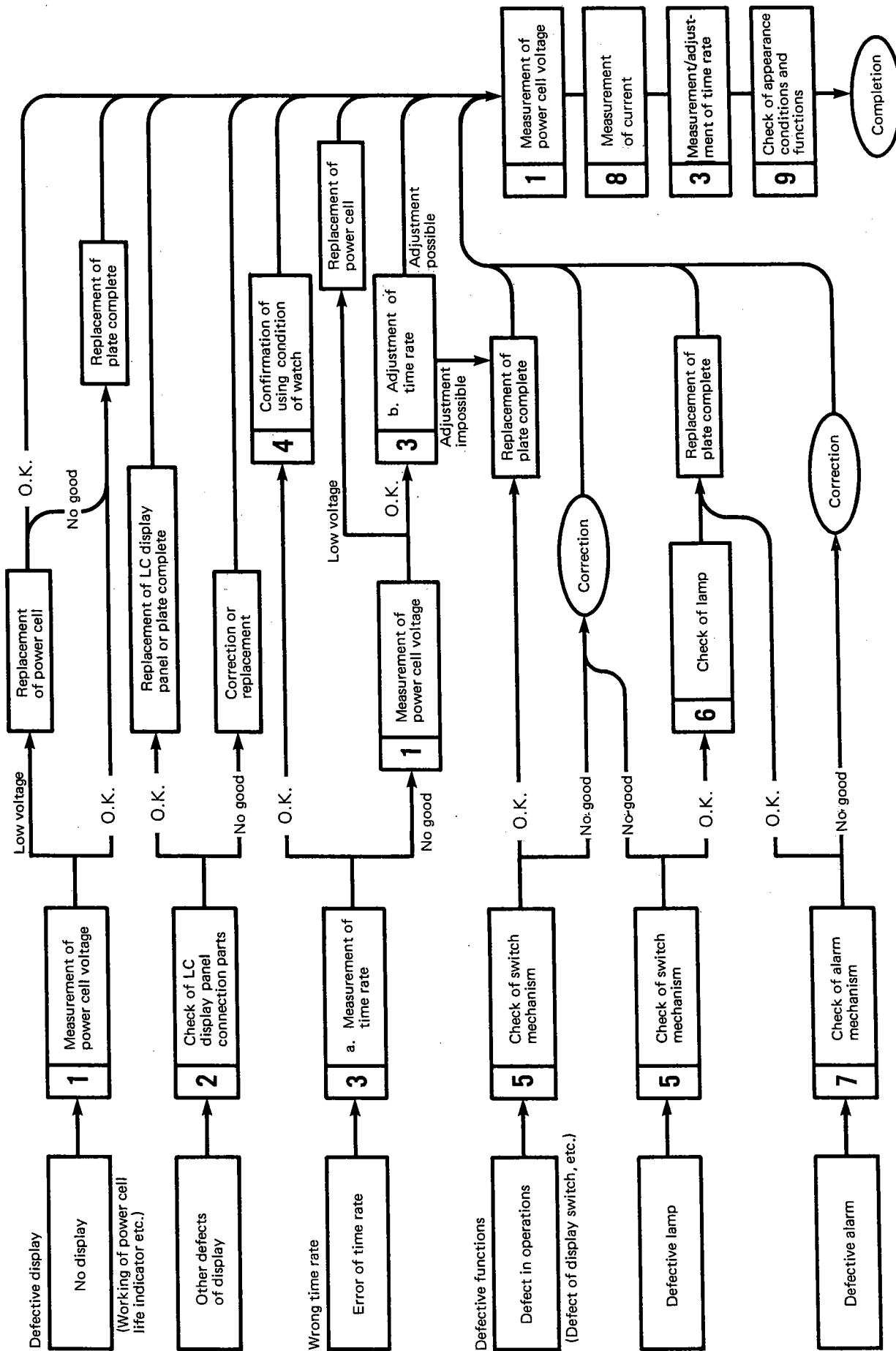


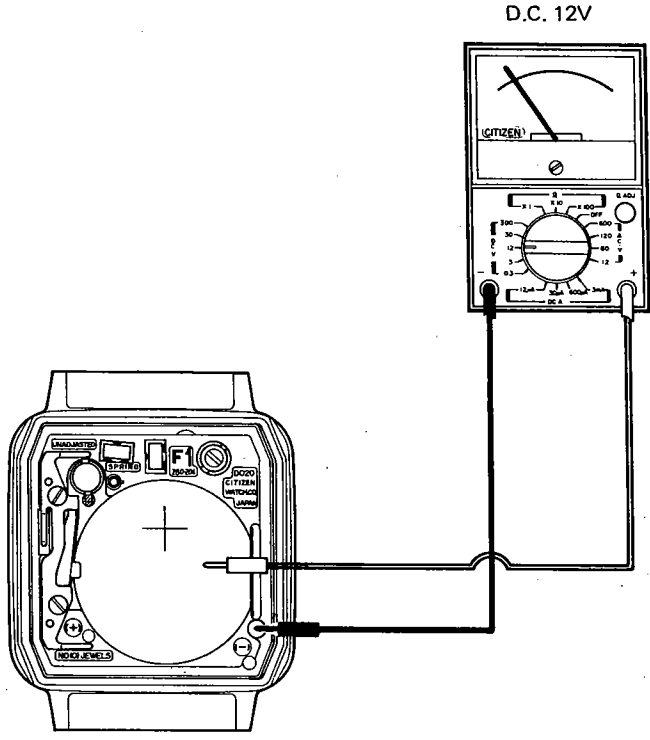
* Note
The product having sponge (rubber foam) between the plate complete and the light diffusing plate will also be on the market in some quantities, though the sponge (rubber foam) does not have its repair part. Even if the sponge (rubber foam) is damaged or missing, the watch can operate without it.

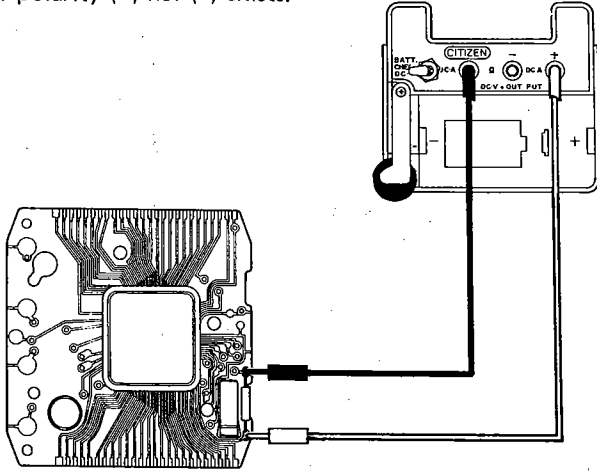
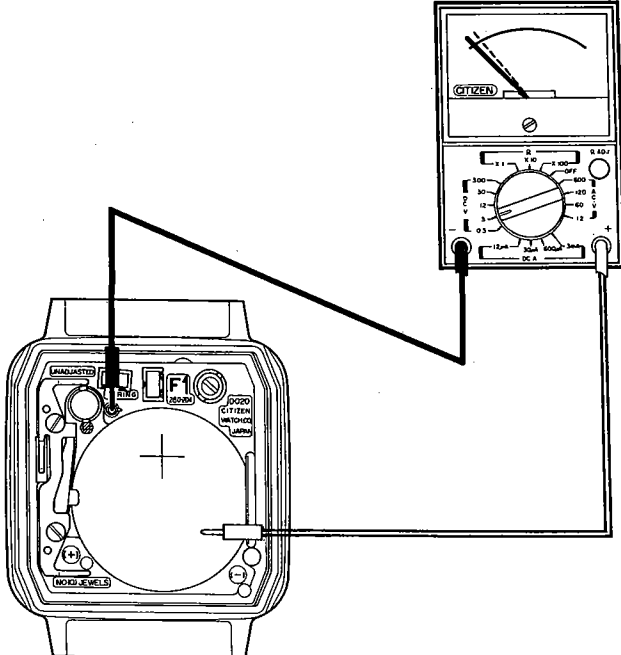
■5. NOTES ON ASSEMBLY/DISASSEMBLY

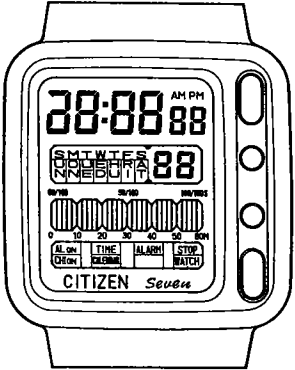
Items	Contents
<p>Mounting/ dismounting of power cell</p>	 <ul style="list-style-type: none"> ● Dismounting Remove the spacer for power cell strap ①. Move the power cell strap ② in the direction of the arrow. Take out part No. ③ by pulling in the direction of the arrow. ● Mounting Push part No. ③ into its former position. Push the surface of the power cell gently with your finger while moving the power cell strap ② toward the outside. Mount the spacer for power cell strap ①.
<p>Mounting of LC display panel supporter, LC display panel connection rubber, LC display panel and light diffusing plate</p>	 <ol style="list-style-type: none"> (1) Prepare the LC display panel supporter first. (2) Mount the LC display panel connection rubber, the light diffusing plate and the LC display panel inside the LC display panel supporter. (3) Hook the completed case to the mounted LC display panel section. (4) Turn upside down. (5) Proceed to the next stage of the assembly procedure.
<p>Mounting of device cover</p>	 <p>When mounting the device cover, insert the two sections marked with a circle under the case first, and then attach the device cover to the case with the screws on the opposite side.</p>

6. TROUBLESHOOTING AND ADJUSTMENT



Checking items	How to check	Result and treatment
1 Measurement of power cell voltage		<div style="border: 1px solid black; padding: 2px; width: fit-content; margin-bottom: 5px;">Over 2.8V</div> <p style="margin-left: 20px;">→ Nondefective</p> <div style="border: 1px solid black; padding: 2px; width: fit-content; margin-bottom: 5px;">Under 2.8V</div> <p style="margin-left: 20px;">→ Replacement of the power cell with a new one</p>
2 Check of LC display panel connection parts	<ul style="list-style-type: none"> ● Make sure that the LC display panel connection rubber is set in a correct way. ● Make sure that the LC display panel connection rubber has no damages. ● Make sure that the electrode part is clean with no dust or dirt. 	<ul style="list-style-type: none"> ● If something wrong is found, make an adjustment or replace the existing part with a new one.
3 Measurement and adjustment of time rate	<p>a) Measurement of time rate Either CQT-210 or CQT-101 can be used for measurement.</p> <p>b) Adjustment of time rate Make an adjustment by turning the trimmer condenser with a screwdriver. Turning it clockwise makes the watch gain time.</p>	<ul style="list-style-type: none"> ● Avoid direct sunlight or incandescent electric light when measuring time rate. A shift in time rate may cause an incorrect measurement
4 Confirmation of using condition of watch	<p>Confirm that the environment in which the watch is used is appropriate. Accuracy may be affected by the environment. (Be careful about magnetism, an excessive degree of temperature, humidity and damage.)</p>	

Checking items	How to check	Result and treatment
<p>5 Check of switch mechanism</p>	<p>Check the switch spring and its proximity paying attention to the following:</p> <ul style="list-style-type: none"> •The state of contact between the switch spring and the push button. •The state of contact between the switch spring and the plate. •Damage of the switch spring. •Damage of the push button and its malfunction due to dust or dirt. 	<p>If something wrong is spotted, make an adjustment or replace the existing part with a new one.</p>
<p>6 Check of lamp</p>	<p>•Clamp the lithium power cell with the adapter.</p> <p>•Neither polarity (+) nor (-) exists.</p> 	<p>Lighting → Nondefective</p> <p>No lighting → Replacement of the plate complete with a new one</p>
<p>7 Check of alarm mechanism</p>	<p>Check the alarm mechanism with the alarm monitor in full operation.</p> <p>D.C. 3V</p> 	<p>The tester pointer swings → Nondefective</p> <p>The tester pointer does not swing → Replacement of the plate complete with a new one</p>

Checking items	How to check	Result and treatment
<p>9 Check of appearance and functions</p>	<p>Make a check on the finished watch in the following respective points:</p> <ul style="list-style-type: none"> ● Whether each function operates as smoothly as expected. ● Whether each push button works in a correct way. ● If the alarm functions. ● If the illumination lamp lights. ● If the surface of the LC display panel is cleared of dust or dirt. <div style="text-align: center;">  </div>	<p>If there is something wrong, the appropriate check is necessary.</p>

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